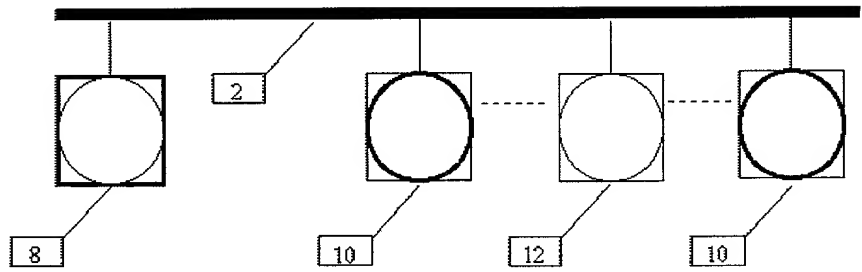Fig. 1 - Fixed function Master/Slaves Network

Fig. 2 - Dynamic function Master/Slaves Network
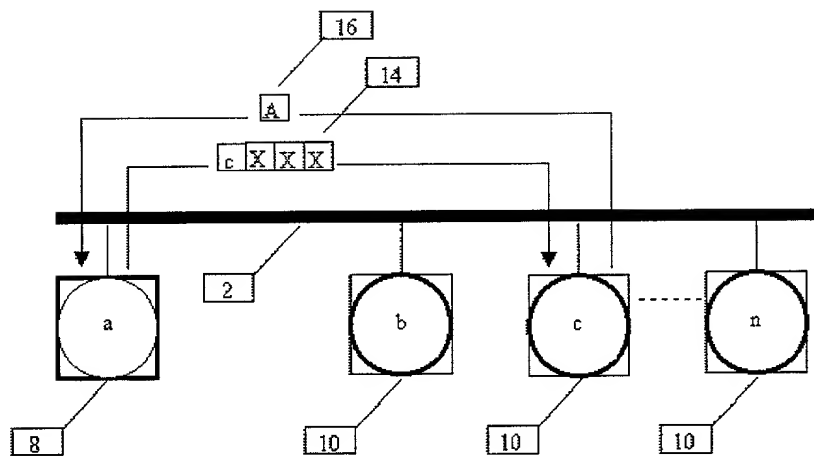
Fig. 3 – Stand-by unit in the Network
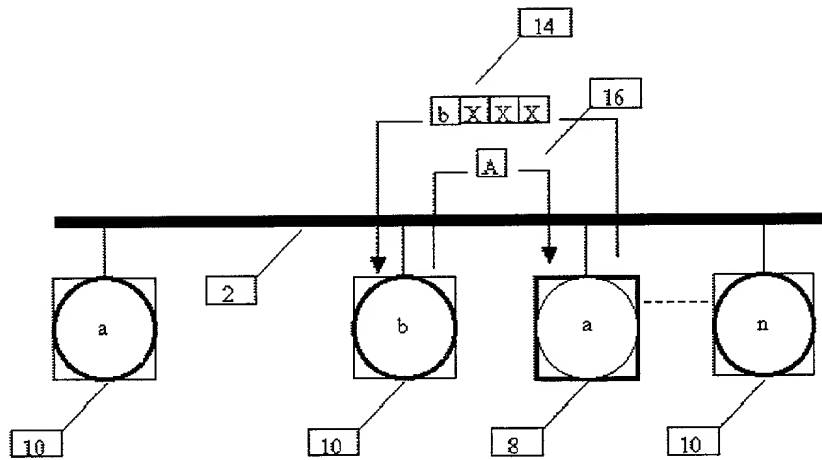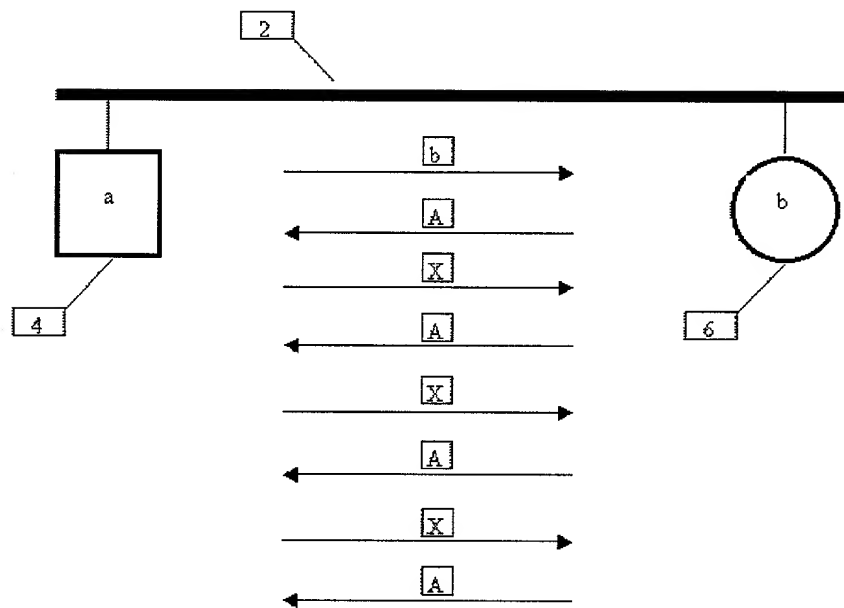
Fig. 4 – Master to Slave communication

Fig. 5 – Remote unit intercommunication

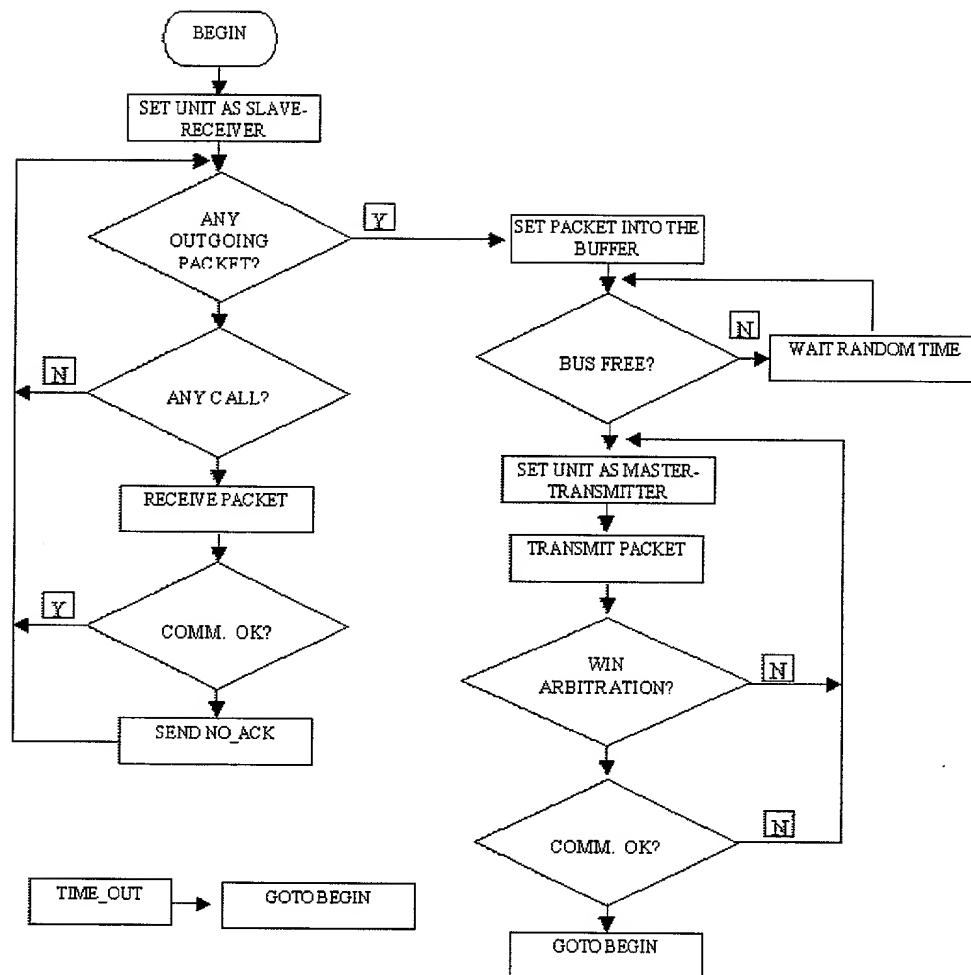| Address	Command	Data	Error Check

Fig. 6 – Communication Packet

Fig. 7 – Communication flow

Fig. 8 – Main Communication algorithm